

IMPORTANT INSTALLATION HINTS

- 1.** Please read the attached labels prior to installation. Check for "**THIS SIDE UP**" or "**THIS SIDE DOWN**". Sheets installed incorrectly will not withstand weathering as protective coating is only on the one side.
- 2.** If sheeting is to be used with existing Polycarbonate sheeting, please check colour prior to installation as some variation may occur in the tint.
- 3.** Check if your roof has the minimum fall required for the profile being installed:

Corrugated and Greca = minimum fall of 5°
5 Rib = minimum fall of 3°

To calculate the fall of your roof use the following equation:

$5^{\circ} = \text{Length of sheet divided by } 12$

Example: 5° 6.0m sheet divided by 12 = 500mm fall top to bottom

$3^{\circ} = \text{Length of sheet divided by } 20$

Example: 3° 6.0m sheet divided by 20 = 300mm fall top to bottom

- 4.** To reduce noise caused by friction due to expansion & contraction, we recommend the use of 25mm x 3mm white Anti-Noise tape to be laid on the tops of all battens.
- 5.** Pre-drilling is essential to allow for expansion and contraction. Screw holes must be a minimum diameter of 10mm for sheet lengths up to 4.2m. Sheets over 4.2m and up to 8.1m will require 12mm diameter holes.
- 6.** Ampelite fixings must be used with the grey dome weather seals. If using alternative fixings or washers they must be compatible with Polycarbonate Sheeting. For example Neoprene or EPDM washers. **Never use PVC washers for Polycarbonate Sheeting.**
- 7.** "**SEAL ONCE**" M34 Clear Sealant should only be used with Solasafe Polycarbonate Sheeting. **NOTE: The use of any other silicone or sealant is not recommended and will void warranty!**

Thank you for purchasing Solasafe Polycarbonate Sheeting
Please contact your distributor for further information